



Made in the USA

Getting Started Checklist

Before starting to replace your sling, please make sure that you have the following items on hand.

- Rubber Mallet
- Homecrest Replacement Sling Tool
- 7/16" Ratchet/Wrench

Note: Take careful note of how your chair is assembled. If you own a digital camera it would be beneficial to take photos of your chair before disassembling. Also, it is often helpful to let your new sling sit in the warm sun prior to installing for easier results.

Step One | Disassemble Chair

If your chair is a swivel rocker, you will need to remove the chair/seat basket from the round swivel base prior to starting.

First off, remove the chair/seat basket from the frame. Next, remove all painted nuts and washers using the 7/16" Ratchet/Wrench from the seat and back side of the chair and set them aside for re-assembly.



Remove the stretcher bars from the seat basket using the rubber mallet. Be sure to keep note of where the stretcher bars were attached.



Step One | Disassemble Chair continued...

Next, remove the top and bottom spreader bars and the chair arms. Reach into the sling and remove the 2 sling rails from inside the sling fabric material. Your Homecrest chair should now be completely disassembled and ready to install your new replacement sling.



Step Two | Installing the Rails

First, layout the new Homecrest sling. The next step is to insert the removed sling rails into the new sling. You will now insert the metal rails into the new sling exposing the threads through the slits in the back of the sling fabric. Make sure you have the sling rails positioned properly so that the stud bolts are pushing thought the holes in the fabric. They should align easily.



Step Three | Insert the Chair Arms

Please note that there are four sets of threads on the back of the fabric sling chair seat. For installation purposes they will be referenced as set one through four. Set one is located at the top of the sling (at your head). Set number four is at located at your knees.

Insert the chair arms on to the second and fourth thread set. Install a washer and nut on each thread and tighten.

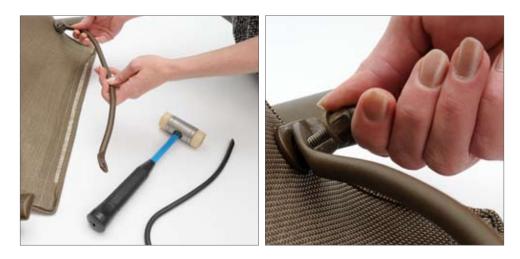


Step Four | Re-attaching the Top and Bottom Spreader Bars

A special sling tool is supplied with all Homecrest replacement sling orders. Its function is to spread the two metal sling rails apart and keep them separated so you can fit the chair back spreader bar onto the threaded bolts that are welded to the metal sling rail bars.

The chair back spreader bar has 2 size holes. The sling tool will only fit through the bigger hole. Place the smaller hole of the chair back spreader bar onto the exposed thread on one side of the sling.

Install a washer and nut on the thread and finger tighten.





Step Four | Re-attaching the Top and Bottom Spreader Bars continued...

Place the sling tool through the larger hole on the other side of the chair back spreader bar.

Next, fit the end of the sling tool onto the opposite exposed stud bolt. Spread the rails apart and push down on the chair back spreader bar until it slides over the threads.

Repeat this process with the bottom set of stud bolts.

Note: If you can't get the spreader bar to slide down the tool by hand, you may need to use the rubber mallet. Tap the bar into place while spreading the rails apart with the sling tool. Place a nut and washer on the bolt and finger tighten.

Step Five | Installing the Seat Support Frame

After all the stretcher bars and arms are installed, attach the seat basket to the support frame. This frame is then attached to the round swivel base.



Step Five | Installing the Seat Support Frame continued...

Install the seat support frame onto the back of the fabric sling frame starting at the fourth thread set. You will again need to use the sling tool to spread the rails apart as described in step two. Place a washer and nut onto the fourth thread set and finger tighten.



The other end of the support frame should fit easily onto the third thread set. Now it is time to tighten all the nuts on the entire chair.



Step Six | Install Swivel Base (if applicable)

Slide the chair support frame onto the swivel base frame. Reinstall the original bolts or replace with $\frac{1}{4}-20-\frac{1}{2}''$ long as suggested. These bolts keep the seat from slipping off the base. Do not overtighten.

Install a plastic rivet, cotter pin or small bolt in this hole at the end of the frame. This is a safety precaution. Should the clamping bolts become loose, the chair frame will not slide off the swivel base frame. Failure to install this component could result in injury to the occupant of the chair.